## AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (Currently amended) An organometallic complex represented by the following general formula 2,

$$R_{2}$$
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{6}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
(Formula 2)

wherein  $R_1$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein  $R_2$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> may be is identical with each other or different from each other and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

2. (Original) The organometallic complex according to claim 1, wherein the M is w695902.1

iridium or platinum.

3. (Previously Presented) The organometallic complex according to claim 1, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

## Claims 4-10 (Canceled)

- 11. (Previously Presented) A light emitting device comprising:
- a first electrode over a substrate;
- a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

$$R_{2}$$
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{1}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{9}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{6}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
 $R_{2}$ 
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 $R_{7}$ 
 $R_{8}$ 
 $R_{9}$ 
 $R_{1}$ 
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 $R_{3}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{5}$ 
 $R_{7}$ 
 $R_{8}$ 
 $R_{1}$ 
 $R_{2}$ 
 $R_{3}$ 
 $R_{4}$ 
 $R_{5}$ 
 $R_{5}$ 

a second electrode over the light emitting layer,

wherein R<sub>1</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein R<sub>2</sub> is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

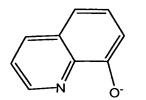
wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

- 12. (Previously Presented) The light emitting device according to claim 11, wherein the M is iridium or platinum.
- 13. (Previously Presented) The light emitting device according to claim 11, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

W695902.1



(Formula 9).

- 14. (Previously Presented) A light emitting device according to claim 11, wherein the light emitting device is incorporated into an electronic device selected from the group consisting of a video camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction device, a laptop personal computer, a game machine, a mobile computer, a mobile phone, a portable game machine, an electronic book, and an image reproduction device.
- 15. (Previously Presented) A light emitting device according to claim 11, wherein a hole injection layer comprising a polymer material is formed adjacent to the light emitting layer.
- 16. (Currently Amended) A light emitting device according to claim 11, wherein a hole injection layer comprising a low molecular weight <u>material</u> is formed adjacent to the light emitting layer.
  - 17. (Previously Presented) A light emitting device comprising:
  - a thin film transistor over a substrate;
  - an interlayer insulating film over the thin film transistor;
- a first electrode electrically connected to the thin film transistor, over the interlayer insulating film;
- a light emitting layer comprising an organometallic complex represented by the following general formula 2, over the first electrode;

$$R_2$$
 $R_3$ 
 $R_4$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_6$ 
 $R_7$ 
 $R_8$ 
 $R_8$ 

a second electrode over the light emitting layer,

wherein  $R_1$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group or a substituted heterocyclic group,

wherein  $R_2$  is an alkyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein each of R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> is identical with each other or different from each other, and is hydrogen, halogen, an alkyl group, an alkoxyl group, an aryl group, a substituted aryl group, a heterocyclic group, or a substituted heterocyclic group,

wherein M is an element of Group 9 or an element of Group 10,

wherein n is 2 when the M is the element of Group 9 or n is 1 when the M is the element of Group 10, and

wherein L is a monoanionic ligand having a  $\beta$ -diketone structure, a monoanionic bidentate ligand having a carboxyl group, or a monoanionic bidentate ligand having a phenolic hydroxyl group.

- 18. (Currently Amended) The organometallic complex light emitting device according to claim 17, wherein the M is iridium or platinum.
- 19. (Currently Amended) The organometallic complex light emitting device according to claim 17, wherein the L is any of monoanionic ligands shown by the following structure formulas 3 to 9:

20. (Previously Presented) A light emitting device according to claim 17, wherein the light emitting device is incorporated into an electronic device selected from the group consisting of a video camera, a digital camera, a goggle-type display, a navigation system, a sound reproduction device, a laptop personal computer, a game machine, a mobile computer,

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a mobile phone, a portable game machine, an electronic book, and an image reproduction device.

- 21. (Previously Presented) A light emitting device according to claim 17, wherein a hole injection layer comprising a polymer material is formed adjacent to the light emitting layer.
- 22. (Currently Amended) A light emitting device according to claim 17, wherein a hole injection layer comprising a low molecular weight <u>material</u> is formed adjacent to the light emitting layer.